

Service

INFORMATION

PAGE 1/1

SUBJECT

PACBRAKE P-80A

Please read the attached service bulletin and be aware that the new cam engines may reach you earlier or later than the release time suggests.

THIS ENGINE BRAKE KIT IS A P-80A AND CAN ONLY BE INSTALLED ON A 12.7L OR 14L ENGINE WITH AN INJECTOR SETTING OF 82.1MM.

It is critical that the injector setting is checked on the tag to ensure the correct application is made.

Slave piston adjustment remains at 1/2 turn back (.025") from zero lash and is very simple but still **very critical**. Locknut torque remains at 25 lb ft.

REMEMBER:

81mm - P-80
82.1mm - P-80A

Keep up the good work ...

Pacbrake Service

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ENGINE & EXHAUST BRAKES