

Installation

PROCEDURES

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SUBJECT	C14005 HEADER PIPE GROUP
APPLICATION	1988 - 1993 DODGE/CUMMINS

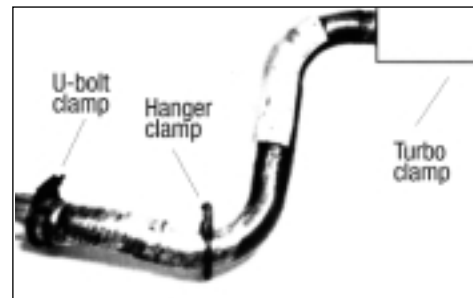
This header pipe replaces the stock header pipe from the turbo to intermediate pipe on 1988 - 1993 Dodge trucks when C14000 Pacbrake is installed.

Contains:

1	-	C11840	EXHAUST PIPE 1988 - 1993
1	-	C11841	MOUNTING FLANGE
2	-	C11846	M10X50 CAPSCREWS
1	-	C11847	3" STEP BAND CLAMP

Installation Procedures

1. From the underside of the truck, remove the U-bolt clamp as shown by arrow in photo. With a reciprocating saw or similar cutting tool, cut the pipe through the indentation left by the clamp. Remove and save hanger clamp. Remove and save rear turbo clamp. Remove and discard pipe. It is not necessary to remove the short section of header pipe that remains lodged in the front of the intermediate pipe, as the new pipe will not interfere. Check the sealing face of the turbo for carbon or imperfections.
2. Return to step 3 in the installation instruction manual.
3. Install the new header pipe, using the mounting flange and bolts provided.
Assemble loosely at this point.



NOTE: Some trimming may be necessary to provide close mating prior to installation of step clamp. Torque turbo clamp to 72 in. lbs. (6 ft. lbs.) Torque flange bolts alternately to 25 ft. lbs. Torque step clamp bolts alternately to 60 ft.lbs. Re-install factory hangers.

Pacbrake Service

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ENGINE BRAKES