

SUBJECT**Broken Slave Piston Adjusting Screws****MODEL NUMBER****P-39D**

Pacbrake has seen a few instances of slave piston adjusting screw failures on early P-39D engine brakes. In most cases the failure is a result of excessive torque of the jam nut. The specified torque of 25 lbs. ft. must not be exceeded.

Pacbrake has reduced the hardness of the P39159 adjusting screw to help prevent screw failure.

Engine brake housing serial number 207218 and lower are affected.

In the event that a slave piston adjusting screw has failed in a housing with a serial number prior to 207218, all 6 adjusting screws must be replaced. Follow the standard warranty procedure for submitting claims.

Contact **Pacbrake** Service at **1 800 663 0096**