

Service

BULLETIN #130

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MODELS AFFECTED

ALL

SUBJECT

PACLASH SCREW LOCKNUT TORQUE

The torque on the Paclash screw locknut is critical to the operation of the engine brake. It is 25 lb.ft. (34 N•m.) and should be done using a 5/8" crowfoot adapter attached to the torque wrench. This will enable the Paclash screw to be held in adjustment with an Allen key, while the locknut is tightened. For greater accuracy, the crowfoot adapter should be positioned at approx. 90° to the torque wrench.

Overtorque of the locknut may cause screw breakage and possible engine damage.

Pacbrake Service

PACBRAKE[®]
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