

# Service

**BULLETIN #114**

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PAGE 1/1

MODELS AFFECTED

**P-37, C11037 RETRO KIT, AND EXHAUST BRAKE KITS.**

SUBJECT

**ELIMINATION OF COPPER EXHAUST GASKETS**

**Copper gaskets used on the pressure side of exhaust restrictors are no longer necessary due to the release of heavy duty "V" clamps.**

A close inspection of all mating surfaces must be done prior to assembly and torquing to ensure that no irregularities exist at the joints.

Note: C10620 heavy duty clamp torque is 20 lbs.ft. (28 N•m).

For field updates check for old gasket material, corrosion or carbon remaining on surfaces which may prevent complete sealing.

A heavy-wall machined turbo-mount adapter has also been released at this time to provide a more rigid mount for all exhaust restrictors.

<b>OBSOLETE PART</b>	<b>REPLACEMENT PART</b>
C10320 Gasket	none
C10520 "V" Clamp	C10620 "V" Clamp
C10510 Adapter	C10511 Adapter

This is a PACBRAKE PRODUCT IMPROVEMENT.

**Pacbrake** Service

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ENGINE & EXHAUST BRAKES